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# DEVICE AND METHOD FOR DETERMINING RARE SHORT CIRCUIT

## BACKGROUND OF THE INVENTION

5       The present invention relates to a device and method  
for determining the occurrence of a rare short circuit. More  
particularly, the present invention relates to a rare short  
circuit determining device and a rare short circuit  
determining method that detects abnormal current flowing  
10 through an electric circuit of an automobile.

US Patent No. 4,023,264 describes a blade fuse  
installed in a fuse box of an automobile. Blade fuses, which  
are often used in electric circuits of automobiles, have a  
15 slow-burn characteristic. Due to the slow-burn  
characteristic, blade fuses are not melted by momentary  
overcurrents but are melted by continuous overcurrents that  
flow for a certain period of time.

20       Blade fuses normally melt and break when a dead short  
circuit occurs but do not break when a rare short circuit  
occurs. A dead short circuit causes a large amount of  
current to continuously flow in an electric circuit. A rare  
short circuit causes current to flow intermittently and  
25 within a short period of time when, for example, vibrations  
cause the electric wiring of an automobile to contact the  
body of the automobile. When a rare short circuit current  
continuously flows through the electric wiring of the  
automobile, for example, the electric wiring may be heated.

30

Japanese Unexamined Patent Publication Nos. 61-191231  
and 7-131925 describe methods for determining the occurrence  
of rare short circuits. However, these methods focus only on

current values and do not accurately prevent electric wires from being heated.

The method described in Publication No. 7-131925  
5 determines an abnormality level based on a cumulative value of overcurrent per unit time. Thus, rare short circuits are not accurately recognized in the method. The abnormality determination is delayed or advanced depending on how long the unit time is. Thus, if the abnormality determination is  
10 performed too early, a rush current, which is typically produced when using a lamp as the load circuit, may be determined as being abnormal.

One of the inventors of the present invention disclosed  
15 a method for determining a rare short circuit in Japanese Unexamined Patent Publication No. 2001-45651 (Japanese Patent Application No. 11-21553). In the method, the occurrence of a rare short circuit is determined based on one of at least four characteristic values. The  
20 characteristic values refer to an abnormal load current exceeding a predetermined current threshold value, the time during which abnormal current continuously flows, an ON-duty ratio, which is the ratio of the time when abnormal current is flowing relative to a predetermined time, and the number  
25 of times the abnormal load current exceeds the predetermined current threshold value. This accurately determines the occurrence of a rare short circuit. However, the determining method is complicated. Thus, there is a need to determine the occurrence of a rare short circuit in a simplified  
30 manner.

#### SUMMARY OF THE INVENTION

It is an object of the present invention to provide a device and method for easily and accurately determining the occurrence of a rare short circuit.

5 To achieve the above object, the present invention provides a rare short circuit determining device for determining whether a rare short circuit, which results from the generation of heat exceeding a predetermined value, has occurred in a load circuit. The rare short circuit  
10 determining device includes a sensor for detecting a load current, which flows through the load circuit, and for generating a detection signal. A determining circuit is connected to the sensor for determining whether a rare short circuit has occurred. The determination circuit calculates  
15 one of a first parameter and a second parameter every predetermined time interval based on the detection signal. The first parameter relates to a first time period during which the load current exceeds a predetermined reference current value. The second parameter relates to a second time  
20 period during which the load current is less than or equal to the predetermined reference current value. The determining circuit cumulates the calculated one of the parameters every predetermined time interval to calculate a cumulative parameter value and determines whether a rare  
25 short circuit has occurred based on the cumulative parameter value.

A further perspective of the present invention is a method for determining whether a rare short circuit, which  
30 results from the generation of heat exceeding a predetermined value, has occurred in a load circuit. The method includes detecting a load current that flows through the load circuit to generate a detection signal, comparing

the load current with a reference current value based on the detection signal, and calculating one of a first parameter and a second parameter every predetermined time interval based on the detection signal. The first parameter relates to a first time period, during which the load current exceeds a predetermined reference current value, and the second parameter relates to a second time period, during which the load current is less than or equal to the predetermined reference current value. The method further includes cumulating the calculated one of the parameters every predetermined time interval to calculate a cumulative parameter value, determining whether the cumulative parameter value has exceeded a predetermined cumulative value, and stopping the supply of the load current to the load circuit when the cumulative parameter value exceeds the predetermined cumulative value.

Other aspects and advantages of the present invention will become apparent from the following description, taken in conjunction with the accompanying drawings, illustrating by way of example the principles of the invention.

#### BRIEF DESCRIPTION OF THE DRAWINGS

The invention, together with objects and advantages thereof, may best be understood by reference to the following description of the presently preferred embodiments together with the accompanying drawings in which:

Fig. 1 is a schematic circuit diagram of a rare short circuit determining device according to the present invention;

Fig. 2A is a front cross-sectional view showing the rare short circuit determining device of Fig. 1;

Fig. 2B is a side cross-sectional view showing the rare short circuit determining device of Fig. 1;

Fig. 3 is a flowchart illustrating a rare short circuit determining program executed by a determining circuit of the rare short circuit determining device of Fig. 1; and

Fig. 4 is a time chart illustrating overcurrent.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Fig. 1 is a schematic circuit diagram of a rare short circuit determining device according to a preferred embodiment of the present invention. The rare short circuit determining device is embodied in an automobile fuse element 50 that determines the occurrence of a rare short circuit. The fuse element 50 includes a sensor (fuse) 2 and a determination circuit (control circuit) 6.

Fig. 2A is a front cross-sectional view of the fuse element 50, and Fig. 2B is a side cross-sectional view of the fuse element 50. As shown in Figs. 2A and 2B, the fuse element 50 has a housing 100. The housing 100 is formed by housing cases 100a, 100b, which are made of a heat-resistant and insulative synthetic resin. Two conductive terminals 102a, 102b, which are spaced from each other, male terminals 104, 105, 106, and a control circuit 6 are arranged between the housing cases 100a, 100b. The male terminals 104, 105, 106 are located between the conductive terminals 102a, 102b. The conductive terminals 102a, 102b, and the male terminals 104, 105, 106 extend from the housing 100.

The two conductive terminals 102a, 102b are integrally connected by a thin fuse 2, the characteristics of which depend on the current capacity.

The control circuit 6 has a switch input terminal 6a, a first output terminal 6b, a second output terminal 6c, two input terminals 6d, 6e, and a power supply input terminal 6f. The input terminals 6d, 6e are connected to connecting plates 2a, 2b arranged on the inner side of the conductive terminals 102a, 102b, respectively. The switch input terminal 6a is connected to the male terminal 106, through which an SW signal is input. The first output terminal 6b is connected to the male terminal 104, which is used for a shutdown signal. The second output terminal (ground terminal) 6c is connected to the male terminal 105, which is used as a ground. The power supply input terminal 6f is connected to the connecting plate 2a.

The fuse element 50 is connected to a terminal base (not shown), which is included in an electric circuit of the automobile. A detection signal (voltage), which is based on a load current  $I_L$  flowing through the fuse 2, is constantly provided to the control circuit 6 through the connecting plates 2a, 2b and the input terminals 6d, 6e. The fuse 2 has a predetermined impedance  $Z$ .

A switch 15 of a subject load is connected to the SW signal input male terminal 106. The control circuit 6 receives a switch OFF signal when the switch 15 is OFF and receives the switch ON signal when the switch 15 is ON.

As shown in Fig. 1, a battery BT of the automobile is connected to a load circuit 5 via the fuse element 50 and a power MOSFET (hereinafter, simply referred to as FET) 4, or shutdown circuit. The load circuit 5 includes, for example, a headlamp or a radio. Further, the load circuit 5 includes

the electric wiring (electric lines) connected to the headlamp or radio.

The control circuit 6 of the fuse element 50 will now be discussed. The control circuit 6 includes a microcomputer 8. The microcomputer 8 includes a CPU 8a, a ROM 8b, and a RAM 8c. The ROM 8b stores a program and data for determining the occurrence of a rare short circuit. The RAM 8c temporarily stores data related to calculations used to determine the occurrence of a rare short circuit.

The fuse 2 has a terminal connected to the input terminal 6d of the control circuit 6 and another terminal connected to the input terminal 6e of the control circuit 6. A potential difference V, which is described below, is produced between the two terminals of the fuse 2 when the load current (detected current)  $I_L$  that flows through the load circuit 5 and the fuse 2 has a current value  $I_d$ .

$V = \text{power supply voltage } E_1 - \text{load voltage } E_2 = \text{impedance } Z \times \text{current value } I_d$

The potential difference V is proportional to the current value  $I_d$ , and the impedance Z is substantially constant. Thus, the current value  $I_d$  is detected from the potential difference V.

The first output terminal 6b of the control circuit 6 is connected to the gate of the FET 4 via the shutdown signal male terminal 104. When the FET 4 receives a FET ON signal from the control circuit 6, the portion between the drain and source of the FET 4 is conductive. This supplies the load circuit 5 with the load current  $I_L$ . When the FET 4



receives a FET OFF signal from the control circuit 6, the portion between the drain D and the source S is non-conductive. This stops the load current  $I_L$  to the load circuit 5.

5

The operation of the fuse element 50 will now be described. Fig. 3 is a flowchart illustrating a program for determining the occurrence of a rare short circuit. The program is executed by the CPU 8a of the microcomputer 8.

10

The program is used to determine the occurrence of a rare short circuit, which results from the generation of heat exceeding a predetermined value, in the load circuit 5. When it is determined that a rare short circuit has occurred, the supply of load current  $I_L$  to the load circuit 5 is stopped.

15

The program is started after the control circuit 6 receives the switch ON signal and the CPU 8a is initialized. Subsequent to the initialization, the CPU 8a provides the FET ON signal to the gate of the FET 4 and activates the FET 4. Afterward, the program is executed during cyclic interruptions that take place at predetermined time intervals, for example, every 0.1msec. The predetermined time interval is much shorter than the time during which a rush current is produced. The production of a rush current is a normal phenomenon that occurs when using a lamp.

20

25

In step S1, the CPU 8a reads the load current value  $I_d$ . In step S2, the CPU 8a determines whether an overcurrent has been produced. The production of an overcurrent is determined by comparing the load current value  $I_d$  to a predetermined current threshold value. The predetermined

30

current threshold value is stored in the ROM 8b. If the load  
current value  $I_d$  is less than or equal to the predetermined  
threshold value, the CPU 8a determines that an overcurrent  
is not being produced. If the current value  $I_d$  exceeds the  
5 predetermined threshold value, the CPU 8a determines that an  
overcurrent is being produced.

If it is determined that an overcurrent is not being  
produced in step S2, the CPU 8a proceeds to step S9. If it  
10 is determined that an overcurrent is being produced in step  
2, the CPU 8a proceeds to step S3.

In step S3, the CPU 8a determines whether an  
overcurrent detection flag F is 0 (reset). The overcurrent  
15 detection flag F is used to determine whether the present  
overcurrent detection is an initial detection. If the  
overcurrent flag F is 0, the CPU 8a determines that the  
present overcurrent detection is the initial detection. The  
CPU 8a then proceeds to step S4 and sets the overcurrent  
20 detection flag F to 1.

Then, in step S5, the CPU 8a calculates an ON time  
(first time period), which is the time that elapses when the  
overcurrent continuously flows, and calculates the joule  
25 heat J based on the ON time. The CPU 8a then proceeds to  
step S6. The ON time is measured by, for example, an ON time  
counter (not shown). The CPU 8a calculates the ON time based  
on the count value of the ON time counter.

30 If the overcurrent detection flag F is 1 in step S3,  
the present overcurrent detection is not the initial  
detection. Thus, the CPU 8a proceeds to step S5.

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In step S9, the CPU 8a determines whether the  
overcurrent detection flag F is 1 when overcurrent is not  
being produced. If it is determined that the overcurrent  
detection flag F is 1, the CPU 8a determines that an  
5 overcurrent was detected during the previous execution of  
the program and that an overcurrent has not been detected in  
the present execution. The CPU 8a thus proceeds to step S10  
and resets the overcurrent detection flag F to 0. Then, in  
step S11, the CPU 8a reads a value representing arc heat A  
10 from the ROM 8b and proceeds to step S6.

If the overcurrent detection flag F is not 1 in step  
S9, the CPU 8a determines that overcurrent was not detected  
during the previous execution of the program and proceeds to  
15 step S12.

In step S12, the CPU 8a reads a value representing  
radiated heat L from the ROM 8b and proceeds to step S6.

20 In step S6, the CPU 8a calculates a total heat N. The  
calculation of the total heat N will now be discussed.

The total heat N is calculated by adding or subtracting  
the joule heat J, the arc heat A, or the radiated heat L,  
25 which were calculated in the current execution of the  
program, to or from a value of heat that was cumulated up to  
the previous execution of the program.

The total heat N is a function of the joule heat J, the  
30 arc heat A, and the radiated heat L and is expressed by  
equation (1).

$$N = F(J, A, L) = \text{cumulative value of previous cycle} +$$

present heat                      ... (1)

The joule heat J is related to the ON time and the detected current value Id. In the preferred embodiment, the joule heat J is measured beforehand, and a three-dimensional map associating the joule heat J with the ON time and the detected current value Id is stored in the ROM 8b.

In step S5, the CPU 8a calculates the joule heat J corresponding to the overcurrent detected in the present execution from the map when the ON time and the overcurrent value Id are detected. If the ON time continues, the CPU 8a proceeds from step S5 to step S6 every time the program is executed. In step S6, the CPU 8a adds the joule heat J, which corresponds to the detected current value Id, to the cumulative value of the previous cycle in step S6. The CPU 8a performs a calculation using equation (2). In this case, the arc heat A and the radiated heat L both take the value of 0.

$$F(J, A, L) = \text{cumulative value of previous cycle} + \text{present joule heat } J \quad \dots (2)$$

The arc heat A is the heat of an arc produced by the overcurrent. An arc is produced between a circuit wiring and a conductive body when the circuit wiring contacts the conductive body. The voltage applied to a circuit of an automobile is constant, and the arc time is extremely short. Thus, the value of the arc heat A generated by a single arc is constant.

In the preferred embodiment, the voltage of the automobile battery BT is about 12V (volts) and constant.

Thus, the value of the generated arc heat A is measured beforehand. The predetermined arc heat A is stored in the ROM 8b.

5        When an overcurrent is detected in the previous execution but not during the present execution, the CPU 8a determines that an arc has been generated and proceeds from step S11 to step S6. In step S6, the CPU 8a adds the predetermined arc heat A to the cumulative value N. The CPU  
10      8a performs a calculation using equation (3). In this case, the joule heat J and the radiated heat L both take the value of 0.

15         $F(J, A, L) = \text{cumulative value of previous cycle} + \text{predetermined arc heat A} \quad \dots(3)$

20        The radiated heat L is the heat radiated during the OFF time of the overcurrent (the time during which overcurrent does not flow) and is proportional to the OFF time. The radiated heat L per unit time (in the preferred embodiment, the interval of program interruptions) is a value that is measured beforehand. The predetermined radiated heat L is stored in the ROM 8b.

25        When the OFF time continues, the CPU 8a proceeds from step S12 to step S6 each time the program is executed. The CPU 8a subtracts the predetermined radiated heat L from the cumulative value of the previous cycle. The CPU 8a performs a calculation using equation (4). In this case, the joule  
30      heat J and the arc heat A both take the value of 0.

$F(J, A, L) = \text{cumulative value of previous cycle} - \text{predetermined radiated heat L} \quad \dots(4)$

In step S6, the CPU 8a adds or subtracts the present heat to or from the cumulative value of the previous cycle to calculate the total heat (present cumulative value). The  
5 CPU 8a then temporarily stores the total heat in the RAM 8c.

In step S7, the CPU 8a determines whether the total heat N is less than or equal to a predetermined value K. The predetermined value K is less than or equal to the tolerated  
10 heat of the electric wiring. The predetermined value K, which corresponds to the electric wire that is used, is determined beforehand through experiments. The predetermined value K is set, for example, so that the coating of the wire does not fume.

15 When the CPU 8a determines that the total heat N is less than or equal to the predetermined value K in step S7, the CPU 8a temporarily terminates the program. When the CPU 8a determines that the total heat N exceeds a predetermined  
20 value K, the CPU 8a determines that a rare short circuit has occurred in the load circuit 5.

When determining that a rare short circuit has occurred, the CPU 8a proceeds to step S8 and outputs the FET  
25 OFF signal. The FET OFF signal causes the portion between the drain and source of the FET 4 to be non-conductive and stops the flow of current to the load circuit 5. This protects the load circuit 5. Then, the CPU 8a completes the program.

30

The program will now be discussed with reference to the time chart of Fig. 4.

Fig. 4 shows bars representing overcurrents IK1 and IK2. In Fig. 4, time segments t0 to t13 each represent a predetermined time. The program of Fig. 3 is executed in an interrupting manner in each of the time segments t0 to t13.

5

In Fig. 4, the overcurrent IK1 exceeds the predetermined threshold value in time segments t1 to t5, and the overcurrent IK2 exceeds the predetermined threshold value in time segments t8 to t9.

10

Steps S1 to S6 of the program are executed during time segments t1 to t5 for overcurrent IK1 and during time segments t8 to t9 for overcurrent IK2. The joule heat J is added to the cumulative value of the previous cycle in each of these time segments t1-t5 and t8-t9.

15

Between time segments t5-t6 and t9-t10, the current values of the overcurrents IK1, IK2 respectively decrease from D1, D2 to 0. Thus, the CPU 8a recognizes that an arc has been produced. The CPU 8a performs steps S2, S9-S11, and S6 of the program and adds the arc heat A to the cumulative value of the previous cycle.

20

Time segments t6-t7 and t10-t13 each correspond to an OFF time. During the OFF time, the CPU 8a recognizes that the wiring is radiating heat. The CPU 8a repeats steps S2, S9, S12, S6 of the program and subtracts the radiated heat L from the cumulative value of the previous cycle.

25

The rare short circuit determining device, or fuse element 50, of the preferred embodiment has the advantages described below.

30

(1) Whenever the program is executed, the control circuit 6 (CPU 8a) of the fuse element 50 adds or subtracts the joule heat J, the arc heat A, or the radiated heat L to or from the cumulative heat, which was obtained during the previous cycle. The CPU 8a determines whether the present total heat (total cumulated heat of the load circuit) N is within a tolerated range. If the total heat N exceeds the threshold value K, the control circuit 6 determines that a rare short circuit, which results from the generation of heat exceeding a predetermined value, has occurred in the load circuit 5 and stops supplying current to the load circuit 5.

Thus, in the preferred embodiment, the supply of current to the load circuit 5 is stopped when one of the following conditions are satisfied. This protects the load circuit 5 and its wiring.

a) A large amount of joule heat J is produced.

This condition is satisfied when, for example, the overcurrent continuous time (ON time) is relatively long. Alternatively, the condition may be satisfied when overcurrent is produced many times within a short period of time such that the ON time is long.

b) A large amount of arc heat A is produced.

This condition is satisfied when, for example, overcurrent is produced many times within a short period of time. The arc heat increases in proportion to the number of times the overcurrent is produced.



c) A large amount of joule heat  $J$  and a large amount of arc heat  $A$  are produced.

(2) The predetermined value  $K$  of the total cumulated heat is varied as required to protect the load circuit 5 from various levels of overcurrent without melting the fuse.

(3) In the fuse element 50, the parameter for determining the occurrence of a rare short circuit is the total heat  $N$ , which is calculated from the joule heat  $J$ , the arc heat  $A$ , and the radiated heat  $L$ . Accordingly, the employment of the total heat  $N$  as a parameter for determining the occurrence of a rare short circuit detects the heating of the circuit wiring in an optimal manner and determines the occurrence of a rare short circuit without using a complicated device.

(4) The fuse 2 is used as a sensor in the fuse element 50. Thus, if a dead short circuit occurs in the load circuit 5, the fuse 2 melts and breaks to protect the load circuit 5. Further, the load current  $I_L$  is detected with a simple structure.

(5) The preferred embodiment is focused on rare short circuits. However, the fuse element 50 may also be applied for dead short circuits that do not produce arcs.

It should be apparent to those skilled in the art that the present invention may be embodied in many other specific forms without departing from the spirit or scope of the invention. Particularly, it should be understood that the present invention may be embodied in the following forms.

A resistor or thermistor may be used as the sensor 2. Alternatively, the sensor 2 may be any type of element or circuit that detects the load current  $I_L$ , such as an ammeter.

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The application of the rare short circuit determination device is not limited to the fuse element 50 in the automobile and may be applied to other electric circuits.

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The present examples and embodiments are to be considered as illustrative and not restrictive, and the invention is not to be limited to the details given herein, but may be modified within the scope and equivalence of the appended claims.

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